

Product Information

Product description

INNOPOL CS 1-3120 OL is a 20 % talc filled compound based on polypropylene homopolymer. This grade is available in nature and custom coloured form.

Recommended application

INNOPOL® CS 1-3120 OL is developed to produce injection moulded automotive components for air conditioning units.

Physical properties/Typical values	Test method	Unit	Mean value
Properties			
Abbreviated term	ISO 1043	-	PP-H TD 20
Colour	-	-	natural
Density 23°C	ISO 1183	g/cm ³	1,04
Rheology			
Melt Mass Flow Rate MFR (230°C/2,16kg)	ISO 1133	g/10 min	12
Mechanical properties			
Tensile Modulus (1 mm/min)	ISO 527-1,-2	MPa	2750
Tensile Stress at Yield (50 mm/min)	ISO 527-1,-2	MPa	32
Tensile Strain at Yield (50 mm/min)	ISO 527-1,-2	%	4,5
Tensile Stress at Break (50 mm/min)	ISO 527-1,-2	MPa	26
Tensile Strain at Break (50 mm/min)	ISO 527-1,-2	%	12
Notched Impact Strength Charpy 23°C	ISO 179/1eA	kJ/m ²	3
Notched Impact Strength Izod 23°C	ISO 180	kJ/m ²	3,1
Flexural Strength (1A/2)	ISO 178	MPa	44
Flexural Modulus (2mm/min)	ISO 178	MPa	2700
Thermal properties			
Heat Deflection Temperature 0,45 MPa (HDT/B)	ISO 75	°C	118
Heat Deflection Temperature 1,8 MPa (HDT/A)	ISO 75	°C	62
Vicat Softening Point A	ISO 306	°C	153
Vicat Softening Point B	ISO 306	°C	101
Flammability			
Automotive materials (thickness d ≥ 1 mm)	FMVSS 302	-	-

Data contain above represent typical values of individual properties. They are informative, please do not construe as specifications.

MFR is measured at 230°C under a load of 2.16 kg with standard nozzle having a diameter of 2.095 mm.

Average mechanical property values of several measurements carried out on standard injection moulded specimens (ISO 3167) conditioned at room temperature (ISO 291).

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Physical form and storage

Standard packaging includes the 25 kg bags, the 1000 kg octabin (octagonal container) or the 1250 kg big-bag. All containers are tightly sealed and should be opened only immediately prior to processing.

INNOPOL® CS 1-3120 OL should generally have a moisture content of less than 0,07 % when being processed. In order to ensure reliable production pre-drying is suggested before processing of material at 80°C/2h.

INNOPOL® CS 1-3120 OL should be stored in dry conditions at temperatures below 60 °C and protected from UV-light. The quality of product may suffer due to storage under improper condition.

Recommended processing parameters

INNOPOL® CS 1-3120 OL is easy to process with standard injection moulding machines.

The following parameters should be used as guidelines:

Barrel temperatures	190 – 230°C
Polymer melt temperature	210 – 240°C
Mould temperature	20 – 50°C
Injection speed	intermediate, depend on the mould design
Hold pressure	30-100% of injection pressure

Product safety

For detailed safety information, see Safety Data Sheet, which is available on request.

Note

All information provided herein is based on our best knowledge, experience and laboratory test results. However, Inno-Comp Kft. shall be in no even responsible or liable for misunderstood data or for inefficient application.

In order to check the availability of products, please, contact us:

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